# 9300 CONTRACTOR

### **Tile Contractors' Association of America**

THE VOICE OF SIGNATORY TILE/STONE CONTRACTORS



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International Apprentice Contest Points To Bright Future

IMI And TCAA Making "No Little Plans" For 2019

Project Spotlight: Advanced Technology Machine Demands Floor Flatness Renovation at BROTIS



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Trowel of Excellence™ Certified Contractors

#### 9300 Contractor

# A quarterly publication of Tile Contractors' Association of America

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# A Message from the President

# Welcoming Others Has a Ripple Effect That Can Go Far!



During the recent Total Solutions Plus annual conference I had a conversation with someone about how he once went to a meeting that he was excited about attending, only to end up feeling totally ignored. That conversation made me think about an event that I attended some time ago that had the opposite effect on me, simply due to the welcoming attitude of one individual.

I went to a Gauged Porcelain Tile Seminar which was held at Crossville Tile, in Crossville, TN. At this particular event I was the only TCAA Trowel of Excellence contractor among several NTCA Five Star contractors. Chris Walker, of the David Allen Company, came over to me and we ended up having a two-hour conversation. That was the key that opened the door for several friendships that have developed over the last several years, one being a great friendship with James Woelfel who is the chair for several NTCA committees, hence, the ripple effect.

May we all remember to look for the stranger in the room. Give the new guy a chance! You never know when taking an opportunity to make a difference in someone's day may end up making a difference that will last a lifetime and inspire that person to be the difference for someone else.

TCAA is an association of union contractors, and NTCA is primarily affiliated with nonunion contractors. In years past there was an unwritten rule that union and non-union could not work together as we were essentially considered each other's enemies. Since we have partnered under the umbrella of Total Solutions Plus, where we work as industry partners, that stigma has faded. TCAA and NTCA have teamed up to promote education, qualified labor, through the ACT installer certifications program, and the ceramic tile industry as a whole.

So, this year at Total Solutions Plus I was sitting in an educational session regarding the latest ACT certification, for installation of gauged porcelain panels, which is available to both union and non-union installers, and I saw two individuals (Lupe Ortiz and Gavin Collier) from the union side of the industry working in harmony alongside two individuals (Scott Carothers and Mark Heinlein) from the non-union side doing a live demonstration for the audience. Ten years ago, you would have never seen this type of collaboration. We have come a long way and it is all good! I think that this was my best take-away from the conference, and I attribute these inroads largely to John Cousins of Daltile who encouraged our associations to join efforts, John Mason of the IUBAC, and John Trendell, labor committee chair for TCAA, who had the foresight to see the benefits.

In the midst of all the political strife in the world I am thankful to be involved with associations that are working for the betterment of the entire industry. By working together, we are "paving it forward" for those who will follow behind us and benefit from our efforts.

Brad Trostrud
Trostrud Mosaic & Tile Co., Inc.
TCAA President 2018-19





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by Gavin Collier, Apprentice Coordinator/Tile - District Council Training Center, Addison, IL and Lupe Ortiz. IMTEF Regional Training Director Western Region

# **International Apprentice Contest Points To A Bright Future For Ceramic Tile Industry!**

On Saturday October 6th the Bricklayers and Allied Craftworkers held their International Apprentice Contest at the National Training Center in Bowie Maryland. This contest brings in the best apprentices from around the U.S. and Canada. There were over 75 apprentices who competed in seven main crafts: Bricklaying, Concrete, Stone, PCC, Plaster, Terrazzo, and of course Tile.

The 14 ceramic tile apprentices who were chosen to compete in the tile portion of the contest had to have either won 1st place or placed 2nd or 3rd in both their local and regional contests. To earn a spot in this 2018 International Contest was no easy task, truly an achievement in itself. Some had to place 1st or 2nd in their annual local contest in order to qualify to compete at their regional contest. Then they had to place 1st, 2nd, or 3rd in their Regional Contest, to earn a spot at the International Contest. These apprentices are truly the best of the best.

This year's tile contest was designed by the International Masonry Training and Education Foundation (IMTEF) Regional Training Director Western Region; Lupe Ortiz. When designing this year's contest Ortiz stated that he wanted to emphasize

the importance of surface preparation to the apprentices. For this reason, both the wall and floor portion of the contest were installed using a traditional mortar/mud bed wet set method. Ortiz stressed the importance of continuing to train in these wet set mud bed methods which have for the most part been replaced by thinset methods of installation in modern construction. Ortiz continued; "if we stop training in these methods, we will lose



the art, the craftsmanship, that for decades has labeled tile layers as true artisans. Understanding all aspects of the trade is what sets our tile layers apart from those who don't have all these skills, knowledge and training. It is our responsibility to train and keep all aspects of the trade alive, so that when complex installation methods are specified, our installers are prepared to take on the task at hand."

Planning is a key element that goes into a successful tile installation. This international competition was no different. It all started with the contestants going through a 30-minute orientation on Saturday morning, where they were given the contest rules and project drawings. After the orientation, the apprentices had 15 minutes prior to the start of the competition to walk up to their station, review drawings and mockup, and plan how to complete the installation in 6-hours. What was amazing was that in those 15 minutes, none of them even seemed nervous. They all went about their business in a very confident and professional manor in front of a sizeable audience that consisted of very knowledgeable and experienced judges, instructors, installers and other industry professionals from all over the country and Canada. Hats off to these 14 apprentices and the instructors who trained them.



Another important aspect of any tile installation is attention to detail. These apprentices were scored on 40 specific details including surface preparation, whether their mud work met industry standards, if their tile work was level, plumb & square, grout joint alignment, mortar coverage, grouting, honoring and maintaining all movement joints, and overall appearance. The fact that almost all the apprentices completed their projects in the allotted time, with quality workmanship, points to a bright future for our ceramic tile industry.

Once the hands-on portion of the contest was completed, which accounted for 80% of their final score, there was still one element to go. The following morning the apprentices were required to take a written test which would account for the remaining 20% of their score. This test consisted of 40 questions testing their knowledge on the history of our union, safety, and current industry standards. The two scores were combined to determine the top three apprentices.

The winners were announced at the awards banquet held Sunday evening at the Washington Hilton. In speaking with the apprentices at the banquet, they all said that win or lose this was a great experience. They enjoyed meeting, and getting to know, other apprentices from other parts of the country and seeing our National Training Center. The night concluded with the presentation of the awards. Although, all the tile projects completed were outstanding, three stood out above the rest.

# Congratulations to:



**1ST PLACE:** David Perez, Local 3 CA



2ND PLACE: Christopher Ellis, Local 2 WA/ID/MT



**3RD PLACE:** Neftali Vargas, Local 4 CA



# Congratulations also go out to all the other tile apprentices who competed:

Demetrio Garcia-Alvarado, Local 13 NV
Ian Higgins, Local 7 NY/NJ
Nick Hudson, Local 3 NY
Anthony Melicharek, Local 21 IL
Kurtis Moeller, Local 21 IL
Roberto Paniagua, Local 3 CA
Michael Schwarz, Local 1 PA
Jesse Stonehouse, Local 1 MN/ND
Joseph Tringali, Local 7 NY/NJ
Adrian Velasco, Local 4 CA

The IMI and IMTEF staffs did a great job organizing such a large event that brought us together from all over the country and Canada to witness, first hand, the quality of training that is taking place in our Training Centers. All the instructors who trained and prepared these apprentices for the contest did a fantastic job. The fact that they were able to complete a project this complex speaks volumes to the type of training they are receiving. This shows how training sets us apart, and why we are truly the best hands in the business!



### **TCAA Labor Report**

John Trendell, TCAA Labor Committee Chair Trendell Consulting LLC

### **CERSAIE 2018 - Bologna, Italy**

In September, Lupe Ortiz, West Regional Training Director for the International Masonry Institute (IMI) and myself, representing TCAA, were able to attend Cersaie, the largest ceramic tile trade show in Europe, in Bologna, Italy. Our primary purpose was to attend a meeting that included a number of European trade/labor associations to address installation standards and labor qualifications, especially in regard to gauged porcelain tile panels (GPTP). However, much more was accomplished in our 3 days at the show.

Our meeting was attended by representatives from 6 different countries. These included Italy, Germany, the United Kingdom, Canada, the Czech Republic and the U.S. Interestingly, most of the associations from other countries included manufacturers, distributors, contractors, and labor in one common association.

I believe two BIG points came out of our meetings and conversations. Gauged porcelain tile panels (GPTP) are not going away any time soon. The huge number of manufacturers' displays at the show were almost all about GPTP. Second, and this was the shocker, the U.S. is so much further ahead of Europe when it comes to standards! Both standards for manufacturing and for installation.

Lupe Ortiz gave a PowerPoint presentation of the Advanced Certification for Tile Installers (ACT) certification program for Gauged Porcelain Tile Panels (GPTP). He completely blew them away with the quality and detail that has gone into the ACT program! People came up to him afterwards and practically begged him for a copy of his PowerPoint.

For me, this validates all the collaborative work our industry has put forth to make ceramic tile a high-quality material installed with high quality expertise. Because of



our joint efforts, the Tile
Council of North America
(TCNA) Handbook now
recognizes qualified
contractor language,
qualified installer language,
and ACT certifications.
And we have not stopped
there! Because of our
TCAA contractors'
contributions to IMI, efforts
by great people such as
Scott Conwell, Director
of Industry Development

& Technical Service at IMI, have made sure that this same language is now in the architects' hands through MasterSpec. TCAA has, for the last two years in collaboration with IMI, participated in continuing education programing in various cities across the United States to help contractors, architects, and labor gain useful knowledge on the latest and greatest in ceramic tile. That same successful regional programing will be continued in nine cities in 2019.

An additional bonus of our trip were the wonderful conversations we had with suppliers and manufacturers. In fact, a number of suppliers wanted to let us know that they would be happy to participate in the upcoming regional seminar programing. Mr. Ortiz met with several ceramic tile tool companies and was offered any help IMI/IUBAC might need with both training and the supplying of tools for the unions' regional training centers. I believe one reason Lupe and I were treated so well was because, as familiar faces from home, we were able to have one on one conversations without these gentlemen being pulled away to meet with others. All in all, it was a very successful trip!

# IMI and TCAA Making "No Little Plans" to Educate Industry Professionals in 2019





Scott Conwell, FAIA, FCSI, International Masonry Institute

Chicago architect Daniel Burnham said in 1907, "Make no little plans; they have no magic to stir men's blood and probably themselves will not be realized. Make big plans; aim high in hope and work." IMI and TCAA are taking those words to heart, making big plans to educate TCAA contractors, architects, and design professionals in 2019.

Our plan for a national educational seminar series builds on the work we did together in 2018, which is the largest series co-presented by IMI and TCAA to date. The 2018 series brought long-format educational programs to six U.S. cities: St. Louis, Seattle, Cleveland, Chicago, Los Angeles, and New York City. Each program included four 1-hour continuing education seminars registered with the American Institute of Architects (AIA) and TCAA Contractor College. Portions of the program satisfied educational requirements of U.S. Green Building Council (USGBC) and the Interior Design Continuing Education Council (IDCEC).

The programs addressed important industry topics and trends, including Challenges and Solutions for Today's Ceramic Tile and Stone Installations presented by Schluter Systems; Stone Anchoring – Doing it Right the First Time, sponsored by Daltile and presented by Picco Engineering; Terrazzo Floor Systems, presented by National Tile & Mosaic Association (NTMA); and Resinous Flooring, presented by Terrazzo & Marble Supply Company. The programs also included mini-seminars by TCAA, TCNA, and IMI.

In addition to the primary sponsors listed above, Mapei, Laticrete, and NAC Products donated material vouchers totaling over \$5,000 which were awarded to TCAA contractors attending the program in each city.

Top material suppliers in the tile industry also exhibited at the events, offering technical information, samples, and literature.. The Los Angeles program included a tour of Daltile's slab warehouse facility and gallery. The Chicago program included a



2018 recap: IMI tile apprentice instructor Dan Cosgrove demonstrated the handling and cutting of a 10-foot panel of thin gauged porcelain tile for a group of architects and contractors at the 2018 Chicago TMT Expo.



2018 recap: Brad Meyer and the team from Terrazzo and Marble Supply Co. presented on resinous flooring, a growing market for BAC craftworkers and contractors.

demonstration of the setting of a Gauged Porcelain Tile (GPT) panel on a wall over a cured mortar bed, installed by tile instructors from the International Masonry Training and Education Foundation (IMTEF). Each venue provided a unique and memorable experience for the attendees, a trend we plan to continue in the 2019 series.

IMI and TCAA's all-new 2019 TMT series will be delivered in nine U.S. cities: Philadelphia, Pittsburgh, Boston, Rochester, San Francisco, Chicago, Miami, Indianapolis, and Las Vegas. Specific locations and dates for the first quarter have been set, with details for the later locations coming soon.

The 2019 series will feature programs on tile and natural stone with a focus on the importance of skilled BAC craftworkers and contractors. One of the featured CEUs "Critical Points of Tile Design and Installation" draws on the evaluation criteria of Advanced Certifications for Tile Installers (ACT), applying ACT's critical points to real case studies in the areas of large format tile, membranes, mud floors and walls, shower receptors, GPT, and grouts.

A highlight of next year's series will be the panel discussions planned for each city, featuring TCAA contractors, tile and setting material manufacturers, and BAC tile setters. The moderated discussion will provide the audience invaluable insights into designing with and installing tile, tackling difficult local and regional issues and challenging panelists to present workable solutions.



2018 recap: Lynn Mills of Daltile proudly showed their current product offerings.

# ...Sponsorships Available for the All-New 2019 IMI Seminar Series In 9 Cities



2018 recap: During the exhibit breaks throughout the day, design professionals and contractors met with material suppliers, picking up technical and product information and samples.



2018 recap: Exhibitors included manufacturers and distributors of tile and stone, setting materials, grouts, membranes, profile strips, terrazzo and resinous materials, and other related products.

There are various levels of sponsorship open to manufacturer and suppliers of tile, stone, and related materials, from presenting sponsors to panelists and tabletop exhibitors. For a complete listing of sponsorship opportunities, visit https://goo.gl/tyDqg6 or scan the QR code at the bottom of this article. Sponsorships are limited and are on a first-come basis.

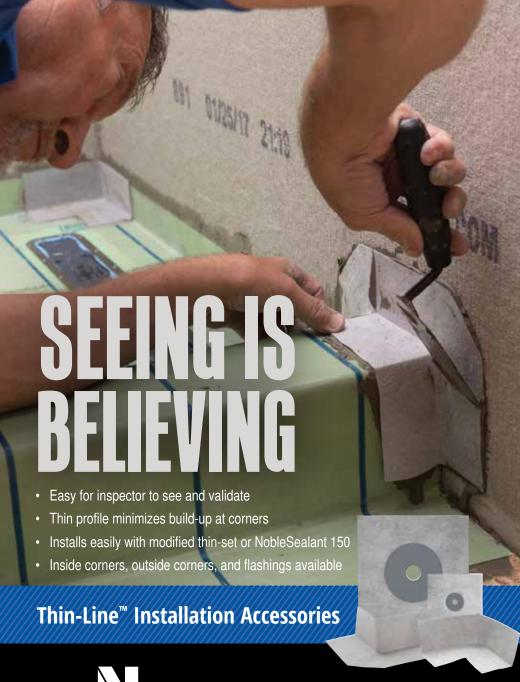
Scott Conwell, IMI Director and the program's organizer said "Design professionals and contractors need to stay on top of the latest updates to building codes, standards, and best practices. The TMT seminar series is designed to deliver that critical information while underscoring the benefits of using skilled, BAC tile contractors and craftworkers. As Daniel Burnham said, we are making 'no small plans.'"



For a list of sponsorship opportunities at the 2019 Tile & Stone Seminar Series, visit https://goo.gl/tYDqg6 or scan the QR code with your phone or tablet.



IMI and TCAA have selected nine U.S. cities to deliver an all-new program in 2019: Philadelphia, Pittsburgh, Boston, Rochester, San Francisco, Chicago, Miami, Indianapolis, and Las Vegas.









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### Project Spotlight by Laticrete:

# Advanced Technology Demands Warehouse Renovation For Full Function

#### The Situation:

Located in southeastern Europe, the country of Bosnia and Herzegovina is home to BROTIS, one of the world's leading manufacturers of ceramics, sanitary equipment and related materials.

To meet the demands of its expanding business, BROTIS purchased a 14,000 square foot (1,300 m2) warehouse, as well as a state-of-the-art, electronically guided, 6.5 ton (5,900 kg) high rack stacker (forklift) machine to easily and effectively move products throughout the warehouse.



Initial State of Floor

Unfortunately, the BROTIS team quickly discovered that cracks and an improperly poured, uneven floor interfered with the machine's advanced technology. It was imperative the warehouse achieve a flatness level under 0.2" (5 mm) per 39 3/8" (1 m) to be able to operate at full capacity.

"With such a large area of cracked, uneven floors to repair in a short period of time, we chose to use the NXT® self-leveling system with a SPARTACOTE™ GUARD™

system for the finish because of its speed of install and durability," said Bozo Pavlovic, Area Manager and Technical Advisor from Plavi Servis, the SPARTACOTE flooring contractor chosen for the project.



#### The Challenges: Hose

- Cold Temperatures The main jobsite challenge was the low winter temperatures preceding and during the installation. Curing rates for cement-based materials are highly sensitive to both ambient and substrate temperature, with colder temperatures slowing setting times.
- Tight Timeframe The contractors leveling the floors needed to begin the
  preparation and installation process as fast as possible to allow more time
  to cure. The team only had four days total to complete their portion of the
  warehouse renovation.

#### A LATICRETE Solution:



Spreading the material

To begin fixing the nearly 6,458 square feet (600 m2) in need of repair, the general contractor, Inzinjering Jelah, prepped the floor for Plavi Servis by shot blasting the floor to a CSP 3. They also saw-cut all joints and cracks, as well as cut 45-degree angle chips at predetermined spots where the self-leveling would terminate, in order to create a deeper fill where the self-leveling would otherwise be at feather edge. This helps prevent future cracking or spalling.

Once on the jobsite, Plavi Servis filled the cracks in the concrete floor with silica sand to reduce the amount of product needed and topped it with fast-drying SPARTACOTE FAST FIX<sup>TM</sup> material. Movement joints were left open as the team liberally applied NXT Primer to the entire warehouse floor. Once cured, the team followed by installing wooden pour stops with silicone adhesive at the termination points of the self-leveling to prevent any overflow.

NXT Level, a cement-based underlayment, was then mixed and spread continuously across the concrete substrate by multiple team members and finished with a floating tool. This product was selected by Plavi Servis to produce a flat, smooth and hard surface for the finished flooring installation. Once cured, NXT



Applying the Top Coat

Level is durable, fire- and heat-resistant, non-sensitive to moisture, non-combustible and maintenance-free.

Using the ribbon and roll technique with one back roll, Plavi Servis applied the first coat of grey pigmented SPARTACOTE FLEX SB™. The prime coat was allowed to dry for 90 minutes and then a second coat was applied using a seal coat broom followed by two back rolls. Thanks to the fast-drying technology of

LATICRETE® products, after another 90 minutes the final coat was applied using the same method. To enhance traction and safety, a 60 grit SPARTACOTE GRIP™ Non-Slip Traction Additive was added to the second and third coats.

Although the cold temperature proved challenging, it also provided a unique opportunity to showcase the distinctive low-temperature curing ability of SPARTACOTE. Where standard epoxy material will not cure below 50°F (10°C), curing at cold temperatures – even below freezing – was easily achieved by SPARTACOTE.

#### Outcome:

Thanks to the array of solutions provided by LATICRETE products, both the general contractor, Inzinjering Jelah, and the SPARTACOTE flooring contractor, Plavi Servis, were able to repair, level and coat the cracked and uneven floors.

The BROTIS warehouse now meets a floor flatness tolerance of 0.1" (3 mm) per 39 3/8" (1 m) or better, enabling the electronically guided high rack stacker machine to function at its full capability.



Completed Floor



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# What Is Total Solutions Plus Anyway? What Happened At TSP In Grapevine Texas And Why Does It Matter?

Total Solutions Plus (TSP) is an annual conference that brings together professionals from across the tile/stone industry. These professionals understand the value of shared knowledge in an industry where ever-changing methods, materials and technology are today's norm. Hosted by the four major industry associations (Ceramic Tile Distributors Association, National Tile Contractors Association, Tile Contractors' Association of America and Tile Council of North America), TSP is the venue in which decisions that impact the future of the ceramic tile/stone industry are discussed and made.

Among the many important programs and meetings held at TSP are those of the TCNA Handbook and ANSI committees. Over 100 industry professionals attended these meetings to discuss new and revised installation method recommendations and specifications for tile products that can now reach 5'x10' in size. The decisions made by these committees offer guidelines that help architects better understand the implications of the tile/stone products they specify and assist contractors in ensuring that those products are installed correctly.

But don't think for a minute that TSP is all work and no play! TSP is also a venue for reuniting with old friends, enjoying meals together, catching up, and making new friends.

During TSP 2018, at the beautiful Gaylord Texan Resort in Grapevine Texas, we were entertained and inspired by two wonderful keynote speakers; Roger Staubach inspired us with his winning attitude that carried over from his well-known career in football to his very successful real estate career, and J.P. Pawliw-Fry gave us insight on emotional intelligence and performing under pressure that can be utilized both on a personal and business level in everyday life. We were given tools to become better leaders. Priceless!

After a Saturday and Sunday filled with board meetings, committee meetings, great dinners and plenty of smiles and laughter there were educational breakout sessions and panel discussions throughout the day on both Monday and Tuesday.

Attendees of Total Solutions Plus are kept current on the latest trends and information regarding forecasting for the future, which provides the opportunity to be proactive and at times uncovers new opportunities. The contractor breakout sessions this year included a discussion, organized and facilitated by Dave deBear of Custom Building Products, on avoiding potential jobsite issues by a panel of experts which included an architect, an attorney, and a well-known manufacturer rep. In addition, we heard an extensive presentation on compliance with OSHA silica regulations by presenters that included two OSHA representatives and a very large general contractor who implements a comprehensive safety program on his jobsites; a presentation on workforce



























development strategies for recruiting, training and retaining installers; and a session on ACT installer certifications that included a live demonstration of the proper installation method for gauged porcelain tile panels, which is one of ACT certifications that installers can be tested on.

Another highlight for TCAA was having our architectural scholarship winner, Max Fineblum who is attending Morgan State University, join us for a portion of the conference. He enjoyed learning about the ceramic tile industry and we enjoyed his company! Our scholarship program is a great investment in the future of our industry.

Monday evening offered attendees the opportunity to visit close to 100 tabletop exhibits to view the latest products on the market from manufacturers who are consistent supporters at these events and newcomers as well. There was so much to see and learn all under one roof!

After a very informative day on Tuesday, it was time for the closing reception and Industry Awards Dinner & Dance. After a great dinner, we were given a glimpse into the lives of four exceptional industry leaders who were honored for their contributions to the ceramic tile industry and presented with awards by their respective association. Then the dancing began and there was "a whole lot of shakin going on"!

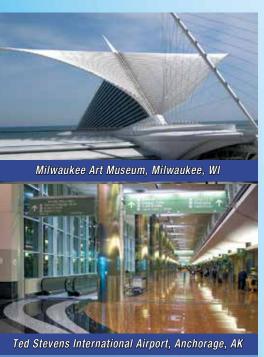
Attending TSP is well worth your time and will benefit you in numerous ways. I encourage every contractor to plan on joining us at TSP 2019 (October 26-29 at the Gaylord Opryland Resort & Convention Center in Nashville, TN). You will be glad that you did!

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### HISTORY OF TILE

### **Encaustics Abound in the U.S.**

Driven by the emergence of encaustic tiles in England during the mid-19th century, most notably for the renovation of medieval abbeys and churches, tile manufacturers there experienced a surge in encaustic production for both commercial and public installations as well as for the ever- increasing export market. Minton Hollins and Maw & Co. were among the most proficient.

Tile markets in the U.S. were curtailed by the Civil War and its aftermath, but by the 1870s English encaustics moved readily across the Atlantic, ultimately decorating the floors of public buildings in the East and Midwest. Many tile



Samuel Keys. Photo from William J. Furnival, Leadless Decorative Tiles, Faience and Mosaic (Staffordshire: Stone, 1904) Plate XXVIII. Tile Heritage Archives.

artisans followed suit, seeking more promising futures for themselves in America. Samuel Keys is a prime example as he was the first to produce a viable dust-pressed encaustic product in the States. (*The Encyclopedia of American Art Tiles* by Norman Karlson, vol. 1.)



Star Encaustic Tile Co. (4 ¼ x 4 ¼), buff body with chocolate inlays. Photo courtesy Michael Sims. Tile Heritage Archives.

As a 30-year-old, Keys immigrated with his family to the U.S. from England settling in Pittsburgh, Pennsylvania in 1862. Initially experimenting with local clays to find compatible varieties, those that could sustain both the heating and cooling cycles during the firing process, he found success by 1871. He formed the Pittsburgh Encaustic Tile Company in 1876, which reorganized as the Star Encaustic Tile Company in 1882, eventually closing in 1914. Keys' successes included tiles in the U.S. Capitol in Washington, DC, but most notably 42,000 square feet

of tile for the Allegheny County Courthouse in Pittsburgh, reputed to be the largest floor installation in the State of Pennsylvania at that time. (For details see "The Bluff Street Boys: Tile Manufacturing in Pittsburgh, Pennsylvania" by Michael Sims in *Tile Heritage: A Review of American Tile History*, vol. 6, no. 1 available by emailing foundation@tileheritage.org.)

The Centennial Exposition held in Philadelphia in 1876 cannot be overestimated as a major stimulus for the production of encaustic and decorative tiles in the United States. The tile



American Encaustic Tiling Co. floor. Muskingum County Courthouse, Zanesville, Ohio. Photo: Tile Heritage Digital Library.

displays presented by major manufacturers from England and the Continent served as inspiration for American artists and artisans as well as their financial backers. During the five years that followed the expo, the tile industry secured a firm foothold on American soil.

The American Encaustic Tiling Company in Zanesville, Ohio provided its first encaustic tile floor in January 1877 for the Muskingum County Courthouse in Zanesville, outbidding its English competitor by 25 cents with its own bid of \$1.25 a square foot! This installation may well be the oldest surviving American-made tile installation in the United States.

And there were others. The United States Encaustic Tile Company got underway in Indianapolis, Indiana in 1877. Its history is described in detail by Michael Sims in "Hard Luck Company: The Vicissitudes of Business" (*Tile Heritage: A Review of American Tile History*, vol. 9, no. 2). The short-lived International Tile & Trim in Brooklyn, New York (1882-1888) employed an experienced crew from England to produce both encaustic and decorative wall tiles; and the Columbia Encaustic Tile Co. in Anderson, Indiana (1889-1903) found that by the 1890s the demand for encaustic floor tiles had considerably diminished.

The pervasive influence of British tile manufacturers continued through the end of the 19th century leaving this country with variety of beautiful, American-made encaustic tile floors, most of which, sadly, have since disappeared. However, many decorative wall tiles produced in American factories during this same period and reflecting British traditions remain intact primarily in private homes as well as in private collections. More about these tiles upcoming.

Joseph A. Taylor President, Tile Heritage Foundation Cesery Award recipient in 2003

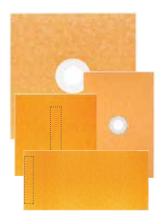
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# Prism® Ultimate Performance Cement Grout from Custom Building Products

## **Outperforms Competitors**

Prism® Ultimate Performance Cement Grout from Custom Building Products is designed to deliver attractive, high-quality tile and stone surfaces while helping architects, designers, specifiers and contractors avoid costly and time-consuming call-backs.

A high performance cement grout that meets ANSI A118.7, Prism® is polymer-modified and formulated for higher strength, more resistance to cracking and less water absorption to reduce the likelihood of staining. As a result, installers enjoy improved performance without the cost of an epoxy or premixed grout.

Now available in an eye-catching, multi-colored 17-pound box, Prism® outperforms competing products in every way.

- Uniform, consistent color
- No efflorescence
- Stain resistant
- Lightweight for superior handling
- Same coverage area as 25-pounds of traditional sanded grout
- Ideal for all grout joint sizes up to 1/2" including submerged applications



A proven, go-to option for a wide variety of tile installation projects, Prism® will not mottle or shade in the grout joint regardless of tile type, temperature or humidity, and does not contribute to efflorescence. The density of Prism® also provides greater stain resistance while its rapid-setting formula speeds project completion.

A lightweight material giving installers unmatched handling and workability, Prism® is more than 30 percent lighter than standard grouts and made of 15 percent postconsumer recycled content (by weight), so it contributes to LEED certification credits. Prism® is available in a comprehensive palette of 40 colors to accommodate the look of any floor, wall, shower, fountain, pool or other tile project.

### **What Contractors Say**

"Prism is more colorfast than other cement grouts and we do not see any mottling, which makes everyone happy,"

said Mark McCandless from Charles McCandless Tile of Santa Ana, Calif.

"We love Prism's color consistency and it is super easy to use," said Jeff Blanchard of American Tile and Marble of Shreveport, La.

"Prism has great colorfastness, which is huge, and it has excellent handling, making it very easy to work with,"

said Dan Harrison from J. Colavin and Son of Los Angeles.



For more information on Prism Ultimate Performance Cement Grout or other CUSTOM grouts, visit www.custombuildingproducts.com or call (800) 272-8786.



# **Trowel of Excellence™ Certified Contractors**

**Trowel of Excellence** certification designates that a company consistently delivers outstanding skilled craftsmanship and superior management practices. Trowel of Excellence contractors employ only the best trained and most knowledgeable installation professionals and demonstrate their commitment to performing at the highest levels of industry standards, ethical business practices and financial responsibility on each and every job. That's why the Tile Council of North America and Arcom both recognize Trowel of Excellence certification in contractor qualifications language recently added to the TCNA Handbook and MasterSpec.

#### CALIFORNIA

#### **California Tile Installers**

Larry Bloom 1696 Rogers Ave., San Jose CA 95112 Ph: (408) 436-0600 Website: www.caltile.com

#### De Anza Tile Co., Inc

Richard A. Papapietro, Jr. 45755 Northport Loop West Fremont, CA 94538 Ph: (650) 424-0356 Website: www.deanzatile.com

#### **Superior Tile & Stone**

Tommy Conner P.O. Box 2106 Oakland, CA 94621 Ph: (510) 895-2700 ext. 327 Website: www.superiortilestone.com

#### **ILLINOIS**

#### Bourbon Tile & Marble, Inc.

Nancy Bourbon 270 Lexington Drive Buffalo Grove, IL 60089 Ph: (847) 229-9694 Website: www.bourbontile.com

#### DTI of Illinois, Inc.

Brian Castro 2511 Molitor Road Aurora, IL 60502-9682 Ph: (630) 978-0400 Website: www.ctcac.org/ dti\_illinois\_inc.php

#### Ready Tile Co., LLC.

John Malizzio 2260 Southwind Blvd. Bartlett, IL 60103 Ph: (630) 497-9945 Website: www.readytilecompany.com

#### Trostrud Mosaic & Tile Co., Inc.

Brad Trostrud, 779 N. Dillon St., Wood Dale, IL 60191 Ph: (630) 595-3700 Website: www.ctcac.org/ trostrud\_mosaic\_tile.php

#### **MASSACHUSETTS**

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#### T.H. Winston Co.

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